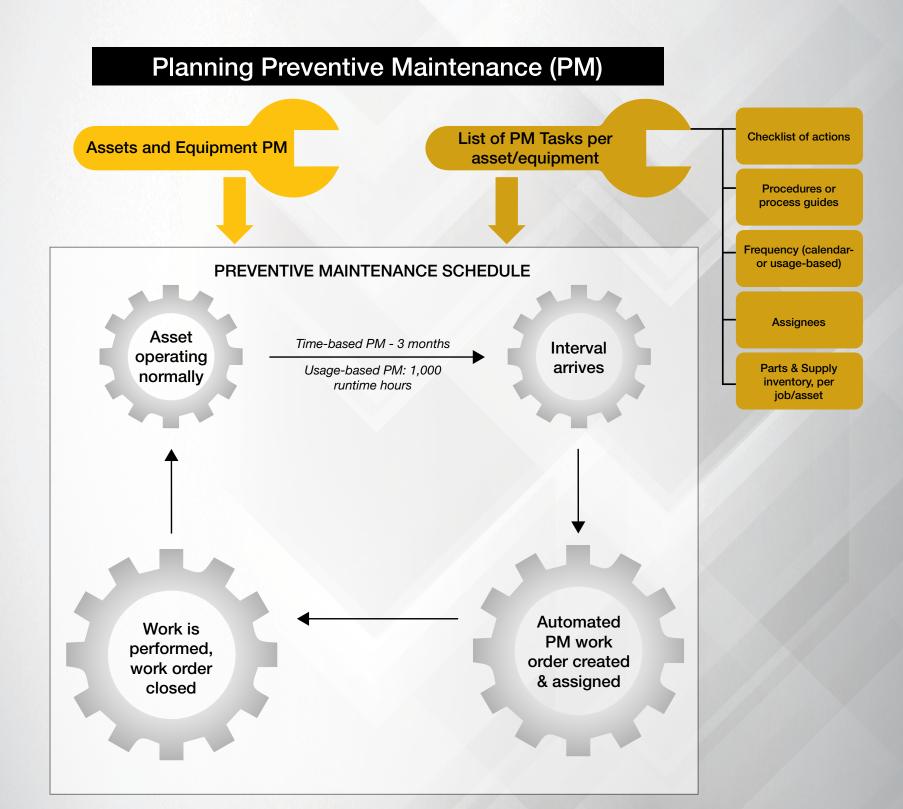
Benefits of Preventive Maintenance

Key to the Reduce and Regular Reliability Journey, eliminate downtime maintenance heads and moving to off performance from component Predictive failure degradation Maintenance Continuous Ensure you have improvement from parts on hand trainings and when needed certifications **Preventive** Maintenance



REACTIVE MAINTENANCE

- Downtime has already occurred.
- Less planning, less manpower; more resources, more downtime.
- Not for production-critical assets/equipment.
- High impact of downtime on profit margin.
- Less safe for workers.

PREVENTIVE MAINTENANCE

- Before equipment failure has occurred.
- Planning works best combined with a

CMMS solution.

- Elongate asset lifespan.
- Increased productivity, production, & profits.
- Much safer for workers.

PREDICTIVE MAINTENANCE

- Maintenance performed at the right time, not before/after.
- Fewer spare parts used, as they're only replaced when needed.
- Doesn't tie maintenance to calendar or usage, but wear and tear.
- Prepares maintenance for IIoT / Industry 4.0 technology.
- Turns maintenance into a business value driver.

